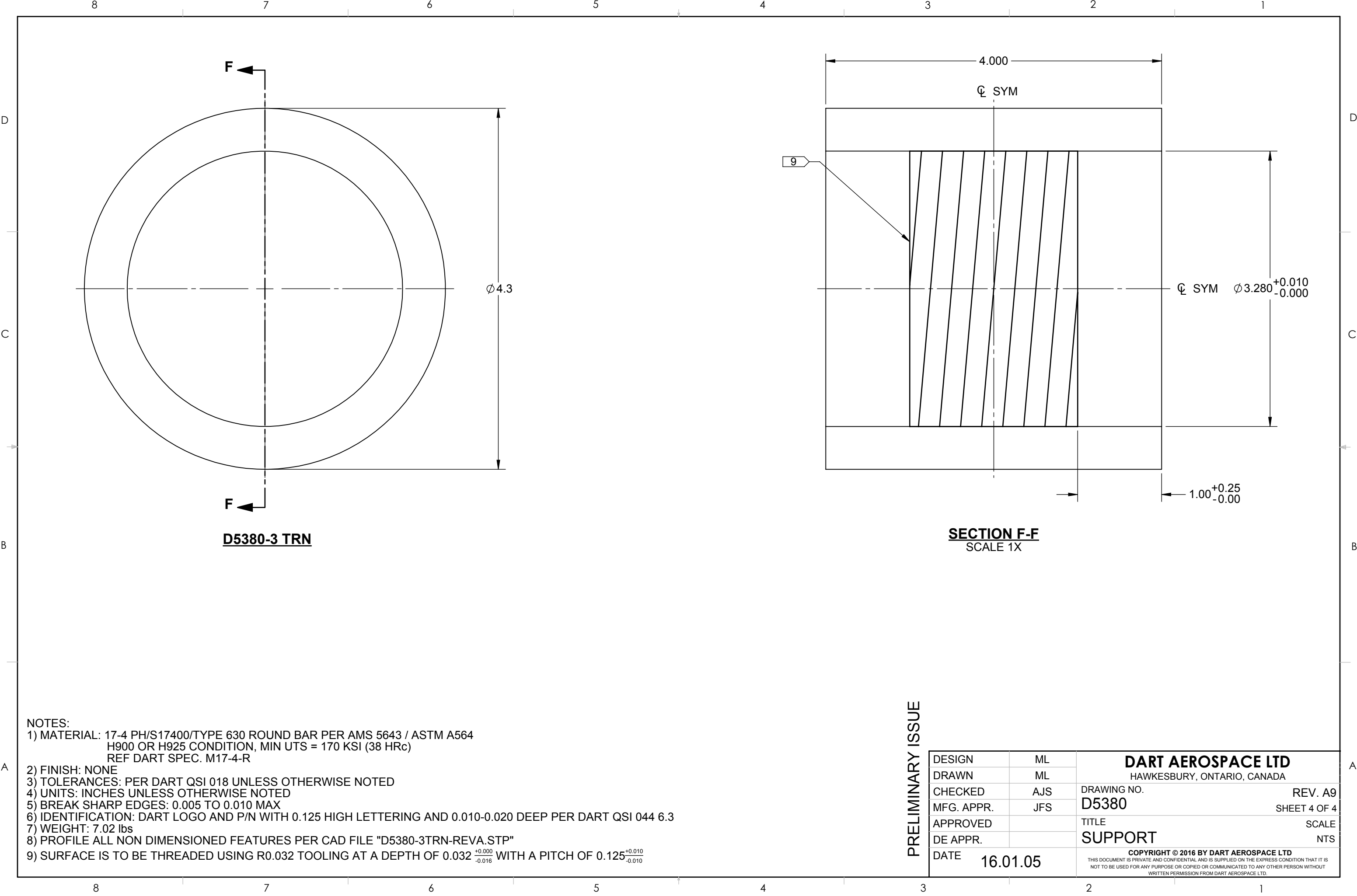


NOTES:  
1) MATERIAL: MAKE FROM D5380-3TRN  
2) FINISH: NONE  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: IDENTIFY PER DART QSI 044  
7) WEIGHT: 0.89 lbs  
8) PROFILE ALL NON DIMENSIONED FEATURES PER CAD FILE "D5380-3-REVA.STP"

PRELIMINARY ISSUE

DESIGN	ML	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	ML		
CHECKED	AJS	DRAWING NO.	REV. A9
MFG. APPR.	JFS	<b>D5380</b>	SHEET 3 OF 4
APPROVED		TITLE	SCALE
DE APPR.		<b>SUPPORT</b>	NTS
DATE	<b>16.01.05</b>	<b>COPYRIGHT © 2016 BY DART AEROSPACE LTD</b> THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



NOTES:  
1) MATERIAL: 17-4 PH/S17400/TYPE 630 ROUND BAR PER AMS 5643 / ASTM A564  
H900 OR H925 CONDITION, MIN UTS = 170 KSI (38 HRc)  
REF DART SPEC. M17-4-R  
2) FINISH: NONE  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: DART LOGO AND P/N WITH 0.125 HIGH LETTERING AND 0.010-0.020 DEEP PER DART QSI 044 6.3  
7) WEIGHT: 7.02 lbs  
8) PROFILE ALL NON DIMENSIONED FEATURES PER CAD FILE "D5380-3TRN-REVA.STP"  
9) SURFACE IS TO BE THREADED USING R0.032 TOOLING AT A DEPTH OF 0.032  $\frac{+0.000}{-0.016}$  WITH A PITCH OF 0.125  $\frac{+0.010}{-0.010}$

PRELIMINARY ISSUE

DESIGN	ML	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	ML		
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APPROVED		TITLE	SCALE
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